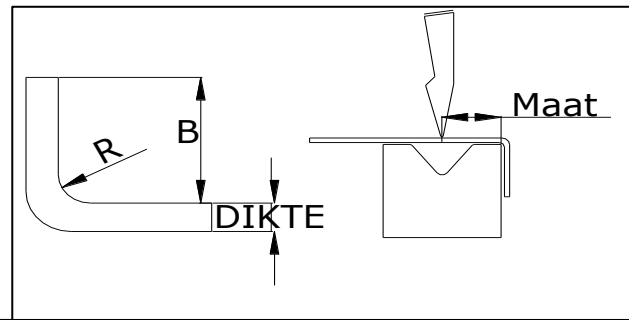




"DE CROMVOIRTSE"
STAAL SERVICECENTER

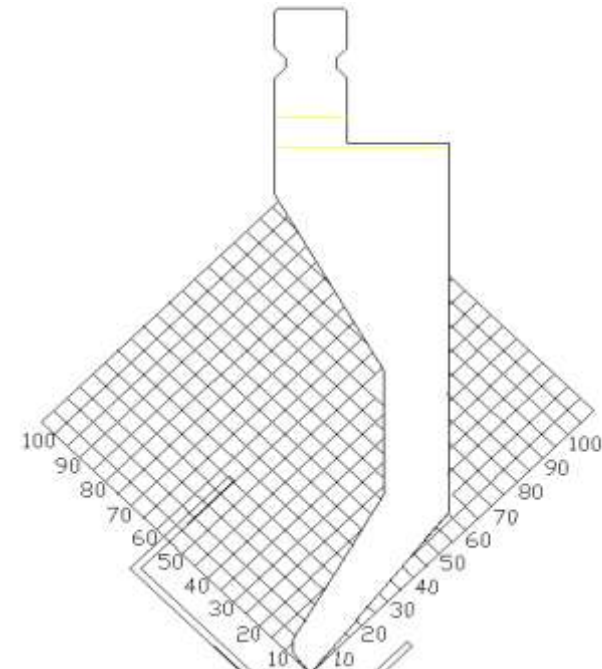


Maximale Kantlengte in meters

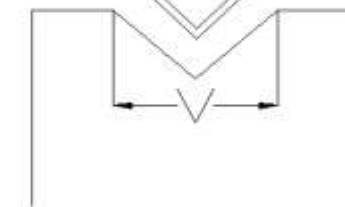
RVS			DIKTE													
V	R	B	0,5	1	1,5	2	3	4	5	6	8	10	12	15		
8	1,5	5,0	4,0	4,0	4,0										5mm	
12	2,0	8,0		4,0	4,0	4,0									8mm	
16	2,7	10,0			4,0	4,0	4,0								11mm	
24	3,9	14,0				4,0	4,0	3,4							14mm	
30	5,0	19,5					4,0	4,0	2,7	1,9					19,5mm	
40	7,0	24,5						4,0	3,7	2,5	1,4				24,5mm	
60	10,0	34,0							4,0	3,7	2,2	1,4			34mm	
80	13,5	45,0										2,8	1,8	1,2	0,7	45mm

kleinste inwendige maat bij meerdere zettingen

9
9
16
16
20
25
35
48



9
9
16
16
20
25
35
48



Maximaal te zetten U profiel
maximaal te zetten Bakhoopte = 240mm
(max baklengte = 4000)

Maximale Kantlengte in meters

ALUMINIUM			DIKTE												
V	R	B	0,5	1	1,5	2	3	4	5	6	8	10	12	15	
8	1,5	5,0	4,0	4,0	4,0										5mm
12	2,0	8,0		4,0	4,0	4,0									8mm
16	2,7	10,0			4,0	4,0	4,0								11mm
24	3,9	14,0				4,0	4,0	4,0							14mm
30	5,0	19,5					4,0	4,0	4,0	4,0					19,5mm
40	7,0	24,5						4,0	4,0	4,0	4,0				24,5mm
60	10,0	34,0							4,0	4,0	4,0	4,0	3,2		34mm
80	13,5	45,0									4,0	4,0	4,0	2,5	45mm

max kantlengte= 4270 mm, tussen de wangen: 3800 mm
V groef = 8 x plaatdikte **diepte wang: 400**

V	V groef
R	Inwendige radius
B	Binnemaat incl. zetting